(12) INTERNATIONAL APACCATION PUBLISHED UNDER THE PATENT C



ERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau

DIPO OMP

- 1881 | 1881 | 1881 | 1881 | 1881 | 1883 | 1884 | 1884 | 1885 | 1885 | 1885 | 1885 | 1885 | 1885 | 1885 | 1885

(43) International Publication Date 8 January 2004 (08.01.2004)

PCT

(10) International Publication Number WO 2004/002467 A1

(51) International Patent Classification⁷: A61K 31/195, 45/00, A61M 1/28

(21) International Application Number:

PCT/JP2003/006453

(22) International Filing Date: 23 May 2003 (23.05.2003)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 2002-192177

1 July 2002 (01.07.2002) JP

(71) Applicant (for all designated States except US): SHIMIZU PHARMACEUTICAL CO.,LTD. [JP/JP]; 235, Shimizumiyakami, Shizuoka-shi, Shizuoka 424-0911 (JP).

(71) Applicant and

(72) Inventor: SANAKA, Tsutomu [JP/JP]; 24-7, Hongo 4-chome, Bunkyo-ku, Tokyo 113-0033 (JP).

(72) Inventors; and

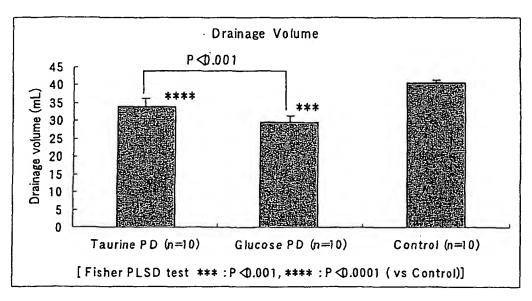
(75) Inventors/Applicants (for US only): WAKABAYASHI,

Maki [JP/JP]; 3730-2, Imaizumi, Fuji-shi, Shizuoka 417-0001 (JP). SANO, Yukihiro [JP/JP]; 15-10, Nakanodai 1-chome, Fujikawa-cho, Ihara-gun, Shizuoka 421-3302 (JP).

- (74) Agent: KUSAMA, Osamu; KUSAMA PATENT OFFICE, 7F, Iwata Bldg., 5-12, Iidabashi 4-chome, Chiyoda-ku, Tokyo 102-0072 (JP).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: PERITONEAL DIALYSATE CONTAINING TAURINE



(57) Abstract: A neutral peritoneal dialysate containing taurine as an alternative to glucose to serve as an osmotic agent exhibits an improved stability. Specifically, the peritoneal dialysate contains an electrolyte and an alkalizer along with a taurine compound. The taurine compound is preferably contained in an amount of 0.01 to 5 w/v%. The peritoneal dialysate of the present invention exhibits a good biocompatibility, permits effective control of blood glucose level in patients of diabetes, and does not cause the deterioration of the peritoneum. Furthermore, the peritoneal dialysate of the present invention can be provided in the form of a single stable solution and thus can be provided in one-compartment containers.



Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

PCT

REC'D	12	AUG	2003
WIPO		F	CT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference SH-72	FOR FURTHER see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.			
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)		
PCT/JP 03/06453	23/05/2003	01/07/2002		
SHIMIZU PHARMACEUTICALS				
according to Article 18. A copy is being to		ority and is transmitted to the applicant		
	of a total of04sheets. a copy of each prior art document cited in this	report.		
Basis of the report With report to the language, the	international search was carried out on the bas	ile of the international application in the		
language in which it was filed, un	less otherwise indicated under this item.	is of the international application in the		
the international search wathority (Rule 23.1(b)).	vas carried out on the basis of a translation of the	ne international application furnished to this		
was carried out on the basis of th	e sequence listing:	ternational application, the international search		
	onal application in written form.	_		
=	ernational application in computer readable form	1.		
<u></u>	o this Authority in written form.			
the statement that the sul	o this Authority in computer readble form. because its furnished written sequence listing definitions are the sequence in the sequence in the sequence in the sequence is the sequence in the sequence in the sequence is the sequence in the sequence is the sequence in the sequence in the sequence is the sequence in the sequence in the sequence is the sequence is the sequence in the sequence is the	pes not go beyond the disclosure in the		
	as filed has been furnished. ormation recorded in computer readable form is	sidentical to the written sequence listing has been		
2. Certain claims were fou	nd unsearchable (See Box I).			
3. Unity of invention is lac	king (see Box II).			
4. With regard to the title,				
	ubmitted by the applicant.			
the text has been established	shed by this Authority to read as follows:	7		
PERITONEAL DIALYSATE (CONTAINING TAURINE			
5. With regard to the abstract,				
רעד .	shmitted by the appliance			
the text has been establis	ıbmitted by the applicant. shed, according to Rule 38.2(b), by this Authorit e date of mailing of this international search rep	y as it appears in Box III. The applicant may, ort, submit comments to this Authority.		
6. The figure of the drawings to be published.	lished with the abstract is Figure No.	1		
as suggested by the appli	icant.	None of the figures.		
because the applicant fail	ed to suggest a figure.			
because this figure better	characterizes the invention.			

DESCRIPTION

PERITONEAL DIALYSATE CONTAINING TAURINE

5 TECHNICAL FIELD

The present invention relates to a perfusate preparation for use in peritoneal dialysis, including peritoneal dialysates for use in continuous ambulatory peritoneal dialysis (CAPD).

10 BACKGROUBD ART

15

20

25

30

Peritoneal dialysis is a procedure designed to help patients suffering end stage renal failure to dispose of waste products through the peritoneum and thereby maintain the normal balance of various components of the bodily fluid. Peritoneal dialysis is carried out by using a solution known as peritoneal dialysate. One example of such a solution is a perfusate designed for use in CAPD. A typical CAPD perfusate contains electrolytes such as sodium chloride, calcium chloride, and magnesium chloride, as well as a lactate or a bicarbonate to serve as an alkalizer. It also contains glucose to serve as an osmotic agent that acts to keep the perfusate hypertonic, so that ultrafiltration of the perfusate is ensured.

Glucose has long been used as an osmotic agent in perfusates to establish a desired osmotic pressure because it is readily metabolized in the body, is effective in removing water, and is inexpensive. However, the potential effects that a high glucose level has on the body and its metabolism are now an issue of significant concern. For example, the peritoneum of a patient undergoing peritoneal dialysis is constantly exposed to the solution with high glucose concentration. Thus, the peritoneum will eventually deteriorate over the course of long-term dialysis and gradually lose its ability to remove water. In some cases, termination of the treatment is the only choice. In addition, a significant amount of glucose passes through the peritoneum into

10

15

20

25

30

blood, increasing the blood glucose level. This not only makes the controlling of blood glucose level difficult in patients of diabetic nephropathy but also often leads to hyperinsulinemia in those who are non-diabetic. The high blood glucose level may also accompany hyperlipidemia.

Although it is desired that peritoneal dialysates have a neutral pH above 6.0 in the proximity of physiological pH, glucose tends to decompose in neutral or weakly basic pH ranges during the production and storage of the dialysates. As a result, the pH of glucose decreases over time, causing coloring of the solution or an increase in the amount of degraded products, such as 5-hydroxymethyl furfural (5-HMF), formic acid, and aldehydes. Not only are these degraded products cytotoxic, but also some reports suggest that they also facilitate the formation of advanced glycosylation end-products (AGE), compounds suspected to be involved in the development of amyloidosis or other complications. For this reason, peritoneal dialysates are typically designed to show a slightly acidic pH. This, however, irritates the peritoneum and facilitates its deterioration.

To counteract these problems, one technique uses a container having two separate compartments so that glucose can be stored separately from the components that facilitate the decomposition of glucose, while another approach provides a glucose solution in small volumes but at a high concentration (See, for example, Japanese Patent Laid-Open Publication No. Hei 3-195561, Japanese Patent Laid-Open Publication No. 2000-51348, Japanese National Publication No. Hei 7-500992, and International Patent Publication No. WO99/09953). The approach to use the two-compartment container, however, is rather complicated since it requires mixing of the two formulations by removing a separator or opening a clip. Also, the technique still involves the use of a solution with high glucose concentration, and the problem of the effects of high glucose concentration on the body and its metabolism is left unattended.

10

15

20

25

30

.,.

Also, much effort has been devoted to finding an alternative to glucose that can serve as an ideal osmotic agent. Among the potential alternatives that have been proposed thus far are amino acids and polypeptides, which are described in Japanese Patent No. 3065352 and Japanese Patent Publication No. Hei 7-504351, respectively. One drawback of these approaches is that the blood urea nitrogen (BUN) levels tend to rise. Also, the amino acids and polypeptides are expensive, and in some cases, only a less volume of water was removed in these approaches than is possible by the use of glucose. Another type of peritoneal dialysate disclosed in Japanese Patent Nos. 1824784, 2120679, and 2106222 makes use of glucose polymers or the like. Though in small amounts, the absorption of these polymers by the living body and the accumulation of the polymers and the degraded products in the body pose a significant problem such as allergic reaction.

Accordingly, it is an objective of the present invention to eliminate the problems of the conventional techniques by providing a stable neutral peritoneal dialysate that contains a substance other than glucose to serve as an osmotic agent.

In an effort to find a solution to the aforementioned problems, the present inventors have made a finding that, by using a taurine compound as an alternative to glucose to serve as an osmotic agent, a stable neutral peritoneal dialysate can be provided. This finding ultimately led the present inventors to complete the present invention.

As used herein, the term "taurine compound" includes, aside from taurine itself, any precursor of taurine, such as hypotaurine and thiotaurine.

Taurine, also known as 2-aminoethanesulfonic acid, acts as an osmotic agent that helps cells maintain a desired osmotic balance against hypertonic extracellular conditions created by urea and electrolytes during the urine concentration in kidneys. Taurine is abundant in the body and is synthesized *in vivo* from

10

15

20

25

30

methionine via cysteine. There have been some reports suggesting that the synthesis of taurine is inhibited in patients undergoing CAPD and taurine levels in plasma and muscles in these patients remain low.

This implies that a solution containing a taurine compound can serve as an effective peritoneal dialysate that has minimum effects on the body and its metabolism.

DISCLOSURE OF INVENTION

Accordingly the present invention provides:

- (1) a peritoneal dialysate containing a taurine compound along with an electrolyte and an alkalizer;
- (2) the peritoneal dialysate according to (1) above, wherein the taurine compound is contained in an amount of 0.01 to 5 w/v;
- (3) the peritoneal dialysate according to (1) above, wherein the taurine compound is contained in an amount of 0.01 to 3.5 w/v;
- (4) the peritoneal dialysate according to (1) above, wherein the taurine compound is contained in an amount of 0.01 to 1.5 w/v%;
 - (5) the peritoneal dialysate according to (1) above, wherein the alkalizer is a lactate, a citrate, or a bicarbonate, and the electrolyte is sodium ion, calcium ion, magnesium ion, or chloride ion;
 - (6) the peritoneal dialysate according to (1) or (5) above, having an osmotic pressure of 280 to 680 mOsm;
 - (7) the peritoneal dialysate according to (1) or (5) above, having an osmotic pressure of 280 to 510 mOsm;
 - (8) the peritoneal dialysate according to (1) to (7) above, wherein the pH upon use is adjusted to a value of 6.0 to 7.5;
 - (9) the peritoneal dialysate according to (1) to (8), provided in a one-compartment container;
 - (10) a peritoneal dialysate, containing 0.01 to 5 w/v% of

15

30

0 0 .

taurine, 25 to 45 mEq/L of sodium lactate, 80 to 150 mEq/L of sodium ion, 0 to 3 mEq/L of potassium ion, 0.5 to 5 mEq/L of calcium ion, 0.1 to 2.0 mEq/L of magnesium ion, 80 to 110 mEq/L of chloride ion, and 0 to 4 w/v% of glucose and having a pH of 6.0 to 7.5 upon use;

- (11) the peritoneal dialysate according to (10) above, wherein the taurine compound is contained in an amount of 0.01 to 3.5 w/v;
- (12) the peritoneal dialysate according to (10) above,
 wherein the taurine compound is contained in an amount of 0.01 to 1.5 w/v%;
 - (13) a peritoneal dialysate, containing 0.01 to 5 w/v% of taurine, 25 to 45 mEq/L of sodium lactate, 80 to 150 mEq/L of sodium ion, 0 to 3 mEq/L of potassium ion, 0.5 to 5 mEq/L of calcium ion, 0.1 to 2.0 mEq/L of magnesium ion, and 80 to 110 mEq/L of chloride ion and having a pH of 6.0 to 7.5;
 - (14) the peritoneal dialysate according to (13) above, wherein the taurine compound is contained in an amount of 0.01 to 3.5 w/v; and
- 20 (15) the peritoneal dialysate according to (13) above, wherein the taurine compound is contained in an amount of 0.01 to 1.5 w/v%.

BRIEF DESCRIPTION OF DRAWINGS

25 Fig. 1 shows the results of Example 4 of the present invention.

BEST MODE FOR CARRYING OUT THE INVENTION

One characteristic of the present invention resides in that a taurine compound is added to a peritoneal dialysate to serve as an osmotic agent. Taurine, an amphoteric ion, exhibit a neutral pH when dissolved in water and has the ability to buffer pH changes. For this reason, taurine can be used to stabilize the pH of peritoneal dialysates during sterilization and storage.

10

15

20

25

30

Furthermore, taurine is more stable against the sterilization process than glucose, which is advantageous since, through the use of taurine, a neutral peritoneal dialysate can be formulated as a single solution that can be stored in a single compartment container. The present invention also takes advantage of physiological activities of taurine for the purposes of improving functions of livers and circulatory systems, improving lipid metabolism, and facilitating diuresis.

Preferably, the amount of taurine compound to serve as an osmotic agent is from 0.01 to 5 w/v%, more preferably from 0.1 to 3.5 w/v%, and still more preferably from 0.5 to 1.5 w/v%. The amount of taurine less than 0.01 w/v% is too small to establish sufficient osmotic pressure, whereas the amount of taurine greater than 5 w/v% results in too high an osmotic pressure, making the solution unsuitable for peritoneal dialysis. The peritoneal dialysate is preferably adjusted to have an osmotic pressure of 280 to 680 mOsm and more preferably 280 to 510 mOsm, while the osmotic pressure may vary depending on the amount of ions of electrolytes in the peritoneal dialysate. The osmotic pressure less than 280 mOsm is too low for the purpose of peritoneal dialysis, whereas the osmotic pressure exceeding 680 mOsm makes the solution unsuitable for peritoneal dialysis.

According to the present invention, a taurine compound may be added to the peritoneal dialysate along with glucose. When taurine is present in the dialysate together with glucose, the ability of taurine to serve as a buffer helps maintain the pH of the dialysate at a neutral value. To this end, the amount of taurine is preferably from 0.01 to 5 w/v%, more preferably from 0.01 to 3.5 w/v%, and most preferably from 0.01 to 1.5 w/v% while the amount of taurine may vary depending on the amount of glucose.

An alkalizer for use in the present invention may be a lactate, a citrate, or a hydrogencarbonate. Among different alkalizers, sodium lactate and sodium hydrogencarbonate are particularly preferred.

10

15

20

25

30

An electrolyte for use in the present invention includes sodium ion, calcium ion, magnesium ion, or chloride ion, each of which is commonly in use in peritoneal dialysis. The electrolytes are preferably used in the form of sodium chloride, calcium chloride, and magnesium chloride.

Aside from the components above, the peritoneal dialysate of the present invention may further contain various amino acids, trace elements, and other components commonly in use in peritoneal dialysates.

The peritoneal dialysate of the present invention preferably contains each of the above-described components in the following concentration ranges:

sodium ion	80 to 150 mEq/L
calcium ion	0.5 to 5 mEq/L
potassium ion	0 to 3 mEq/L
magnesium ion	0.1 to 2.0 mEq/L
chloride ion	80 to 110 mEq/L
alkalizer	25 to 45 mEq/L
glucose	0 to 4 w/v%
taurine compound	0.01 to 5 w/v%

Preferably, the peritoneal dialysate has a pH of 6.0 to 7.5. A pH conditioner for use in the peritoneal dialysate may be any commonly used pH conditioner, including sodium hydroxide, sodium hydrogencarbonate, hydrochloric acid, lactic acid, and citric acid.

According to the present invention, the addition of taurine compound as an alternative to glucose to serve as an osmotic agent permits formulation of a stable peritoneal dialysate as a single solution, although, if necessary, the dialysate may be provided in the form of two or more separate solutions.

The peritoneal dialysate is generally provided in a plastic container made of such materials as polyethylene, polypropylene, polyvinyl chloride, polyester, ethylene/vinyl acetate copolymer, nylon, or composite materials thereof. This container preferably

includes a single compartment for holding the dialysate while it may include two or more compartments if desired.

While the peritoneal dialysate can be sterilized by common heating process, it may also be sterilized in a proper manner by a sterile filtration process.

When necessary, containers of the peritoneal dialysate may be packaged by gas barrier material or the dialysate may be placed in plastic containers having the same property. The gas barrier property is a property of a material that permits little or no penetration of gases such as oxygen, nitrogen, carbon dioxide, and water vapor. Examples of the plastic material having the gas barrier property includes ethylene/vinyl alcohol copolymer, polyvinylidene chloride, nylon with gas barrier property, plastic materials coated or laminated with these resins, or plastic materials coated with a thin film of aluminum, aluminum oxide, silicon oxide or other proper materials. This plastic material may or may not be transparent.

When it is desired to package the container of the peritoneal dialysate by the gas barrier material, the space between the container and the material may be filled with gaseous nitrogen, carbon dioxide or other inert gases, which may be used independently or as a proper mixture. Alternatively, the container of the peritoneal dialysate may be packaged with the gas barrier material while air is removed.

25

30

5

10

15

20

EXAMPLES

The present invention will now be described with reference to Examples.

Example 1:

107.6g of sodium chloride, 5.14g of calcium chloride dihydrate, 1.016g of magnesium chloride hexahydrate, 179.2g of 50% sodium lactate solution, and 100g of taurine were dissolved in a proper amount of water for injection. Sodium hydroxide was then added to adjust the pH of the solution to 7 and to give a

final volume of 20L. This solution was designated as a Test Solution 1. Similarly, three solutions, having the same composition as Test Solution 1 but containing 200g, 360g and 560g of taurine, respectively, were prepared and were designated as Test Solutions 2, 3 and 4, respectively. A solution containing 300g of glucose in place of taurine was designated as a Comparative Solution. 1500mL of each solution was placed in a polypropylene bag and was sterilized in an autoclave.

Each solution was observed before and after the sterilization and after being stored for 2 weeks at 60°C at 30%RH and was examined for any changes. The results are shown in Table 1 below.

Table 1

5

10

15

Sample	Examined	Before	After	2 weeks
properties		sterilization sterilization		later
	Appearance	Clear and	Clear and	Clear and
		colorless	colorless	colorless
Test Sltn 1	рН	7.23	7.24	7.24
	O.P.(mOsm)	286	287	286
	Taurine (w/v%)	0.49	0.48	0.48
	Appearance	Clear and	Clear and	Clear and
1	1.0	colorless	colorless	colorless
Test Sltn 2	рH	7.34	7.36	7.34
	O.P.(mOsm)	324	325	324
	Taurine (w/v%)	0.97	0.97	0.96
	Appearance	Clear and	Clear and	Clear and
		colorless	colorless	colorless
Test Sltn 3	pН	7.30	7.31	7.30
	O.P.(mOsm)	386	386	385
	Taurine (w/v%)	1.76	1.79	1.79
	Appearance	Clear and	Clear and	Clear and
		colorless	colorless	colorless
Test Sltn 4	Нq	7.29	7.29	7.29
	O.P.(mOsm)	466	467	466
	Taurine (w/v%)	2.76	2.76	2.76
	Appearance	Clear and	Clear and	Clear and
	11.	colorless	colorless	faint yellow
Comp. Sltn	pН	7.13	6.18	5.85
	O.P.(mOsm)	337	338	338
	Glucose (w/v%)	1.49	1.41	1.41

O.P. = osmotic pressure

As shown in Table 1 above, no significant change was

observed in the appearance, pH, osmotic pressure, or the taurine content in any of Test Solutions 1, 2, 3 and 4 after autoclaving and after the 2-week storage period at 60°C, proving the stability of each Test Solution. In comparison, the pH of Comparative Solution was significantly decreased after autoclaving, as was its glucose content. After the 2-week storage period, Comparative Solution was colored and its pH was significantly changed. This indicates that Comparative Solution is unstable.

10

15

20

25

5

Example 2:

10.1g of taurine, 179.2g of 50% sodium lactate solution, 107.6g of sodium chloride, and 1.02g of magnesium chloride hexahydrate were dissolved in 10L of water for injection, followed by the addition of sodium hydroxide to adjust the pH of the solution to 7.6. Meanwhile, 272g of glucose and 5.14g of calcium chloride dihydrate were dissolved in 10L of water for injection. Hydrochloric acid was then added to adjust the pH of the solution to 4.2. 750mL of each solution was placed in each compartment of a two-compartment polypropylene bag. After the bag was autoclaved, the solutions were mixed with each other to form Test Solution 5. Similarly, two solutions, having the same composition as Test Solution 5 but containing 15.2g and 20.2g of taurine, respectively, were prepared and were designated as Test Solutions 6 and 7, respectively. Also, a taurine-free solution was prepared to serve as a Comparative Solution. Each solution was observed after the mixing and after being stored for 10 days at 40°C at 75%RH and was examined for any changes. The results are shown in Table 2 below.

Table 2

Sample	Examined properties	After mixing	10 days later
	Appearance	Clear and	Clear and
Test Sltn 5		colorless	colorless
	PH	7.33	7.14
	Appearance	Clear and	Clear and
Test Sltn 6		colorless	colorless
	PH	7.40	7.19
	Appearance	Clear and	Clear and
Test Sltn 7		colorless	colorless
	PH	7.40	7.22
	Appearance	Clear and	Clear and
Comp. Sltn		colorless	colorless
	PH	7.27	6.83

As can be seen from the results, no significant change was observed in the appearance and pH in any of Test Solutions 5, 6, and 7 as compared to Comparative Solution, indicating the stability of each Test Solution.

Example 3:

5

10

15

20

107.6g of sodium chloride, 5.14g of calcium chloride dihydrate, 1.016g of magnesium chloride hexahydrate, 179.2g of 50% sodium lactate solution, and 200g of taurine were dissolved in a proper amount of water for injection. Sodium hydroxide was then added to adjust the pH of the solution to 7 and to give a final volume of 20L. This solution was designated as a Test Solution T1. Similarly, two solutions, having the same composition as Test Solution T1 but containing 360g and 560g of taurine, respectively, were prepared and were designated as Test Solutions T2 and T3, respectively.

Comparative Solution G1 was also prepared that contained 5.38g of sodium chloride, 0.257g of calcium chloride dihydrate, 0.0508g of magnesium chloride hexahydrate, 8.96g of 50% sodium lactate solution, and 13.6g of glucose per 1L. The solution was sterilized in a two-compartment container and was adjusted so that the pH of the solution upon use would be 7. Similarly, two

solutions, having the same composition as Comparative Solution G1 but containing 22.7g and 38.6g of glucose, respectively, were prepared and were designated as Comparative Solutions G2 and G3, respectively. 30mL of each solution was injected into the abdominal cavity of male SD rats. After 4 hours, the volume of abdominal fluid was measured and the difference between the volumes of the abdominal fluid and the administered solution was taken to give the volume of removed water. The results are shown in Table 3 below.

10

15

20

25

5

Table 3

Sample	Conc. of taurine or glucose (w/v%)		Minimum volume of removed water (mL)	Maximum volume of removed water (mL)
Taurine-contai	ning test solution		Υ	
Test Sltn T1	1.0	0.2	-1.4	1.2
Test Sltn T2	1.8	8.2	6.6	9.5
Test Sltn T3	Cest Sltn T3 2.8		12.3	14.5
Glucose-contai	ning controls			
Comp. Sltn G1	1.36	3.9	1.2	6.0
Comp. Sltn G2	2.27	11.2	10.3	13.0
Comp. Sltn G3	3.86	18.2	16.5	21.3

These results indicate that, through the use of taurine, water was removed in a concentration-dependent manner as in the case of the conventional glucose formulation.

Example 4:

A taurine-containing peritoneal dialysate of the present invention was injected to rats over one week. On the day following the termination of administration, a peritoneal dialysate containing 1.9% xylitol was injected and the volume of drained fluid was determined after 4 hours.

As a comparative control, a peritoneal dialysate containing glucose was administered in the same manner. On the day following the termination of administration, a peritoneal dialysate

containing 1.9% xylitol was injected and the volume of drained fluid was determined after 4 hours.

As a control, a peritoneal dialysate containing 1.9% xylitol was injected to non-treated rats and the volume of drained fluid was determined after 4 hours.

1. Test Solution

5

10

15

20

25

A taurine-containing peritoneal dialysate (Taurine PD) and a glucose-containing peritoneal dialysate (Glucose PD) to serve as a control were used. The composition of each solution is shown in Table 4 below.

A peritoneal dialysate containing 1.9% xylitol (xylitol PD) is the solution injected on the day following the termination of administration of the taurine-containing or the glucose-containing peritoneal dialysates.

Test Sltn	Osmotic agent (w/v%)	Na ⁺	C1-	Ca ⁺⁺	Mg ⁺⁺	Lactic acid
Taurine PD	taurine 3.5	132	96	3.5	0.5	40
Glucose PD	glucose 3.86	132	96	3.5	0.5	40
Xylitol PD	xylitol	132	96	3.5	0.5	40

Table 4: Compositions (mEq/L)

2. Method

30 male SD rats, each weighing about 250 to 300g, were used.

10ml of each test solution were intraperitoneally injected three times a day (in the morning, at noon and in the evening) for seven consecutive days.

Antibiotics (tobramycin, 0.12mg/10ml; cefazolin sodium hydrate, 2.5mg/10ml) were added to Taurine PD and Glucose PD.

On the day following the administration of the taurinecontaining dialysate or the glucose-containing dialysate, the 1.9% xylitol PD was intraperitoneally injected to each animal and was left in the abdominal cavity for 4 hours. The 1.9% xylitol PD was used in order to prevent effects of glucose and taurine in the fluid remaining in the abdominal cavity.

5 3. Results

10

15

20

25

30

As described, the one-week administration period of the taurine-containing peritoneal dialysate or the glucose-containing control was followed by the intraperitoneal injection of the peritoneal dialysate containing 1.9% xylitol. The volume of drained abdominal fluid was determined 4 hours after the injection of the xylitol-containing dialysate. The results are shown in Fig. 1.

As shown, the volume of the drained fluid was significantly greater in the group administered with the taurine-containing peritoneal dialysate (Taurine PD) of the present invention than in the group administered with the glucose-containing peritoneal dialysate (Glucose PD) (p<0.001: Fisher PLSD test).

This implies less contribution of the taurine-containing peritoneal dialysate to the deterioration of the peritoneum as compared to the glucose-containing peritoneal dialysate.

INDUSTRIAL APPLICABILITY

As set forth, the neutral peritoneal dialysate of the present invention, which contains a taurine compound as an osmotic agent, does not bring about the problem of coloring of the dialysate due to decomposition of glucose or the problem of degraded products of glucose. Also, the peritoneal dialysate of the present invention is stable and can be provided in the form of a single solution in one-compartment containers.

Because the taurine-containing peritoneal dialysate of the present invention exhibits a good biocompatibility, it causes neither the degeneration of the peritoneum mesothelial cell nor the dropout. The peritoneal dialysate of the present invention does not cause such deterioration of the peritoneum. In other

10

ĵ.

words, the excellent biocompatibility whom this invention offers is doing to guarantee an epoch-making effect that it is possible to prevent development of life-threating complication of encapusulated peritoneal sclerosis (EPS) resulted from the deterioration of the peritoneum in patients on usual peritoneal dialysis or continuous ambulatory peritoneal dialysis.

Furthermore, although conventional peritoneal dialysate in the diabetics has been thought that the hyperglycemia and hyperlipidemia, which are the risk factors of the ischemic heart diseases, are occured, the present invention has the advantage that these problems can be solved.

10

CLAIMS

- 1. A peritoneal dialysate containing a taurine compound along with an electrolyte and an alkalizer.
- 2. The peritoneal dialysate according to claim 1, containing the taurine compound in an amount of 0.01 to 5 w/v%.
 - 3. The peritoneal dialysate according to claim 1, containing the taurine compound in an amount of 0.01 to 3.5 w/v%.
- 4. The peritoneal dialysate according to claim 1, containing the taurine compound in an amount of 0.01 to 1.5 w/v%.
- 5. The peritoneal dialysate according to claim 1, wherein the alkalizer is a lactate, a citrate, or a bicarbonate, and the electrolyte is sodium ion, calcium ion, magnesium ion, or chloride ion.
- 15 6. The peritoneal dialysate according to claims 1 or 5, having an osmotic pressure of 280 to 680 mOsm.
 - 7. The peritoneal dialysate according to claims 1 or 5, having an osmotic pressure of 280 to 510 mOsm.
- 8. The peritoneal dialysate according to any one of
 20 claims 1 to 7, wherein the pH upon use is adjusted to a value of
 6.0 to 7.5.
 - 9. The peritoneal dialysate according to any one of claims 1 to 8, provided in a one-compartment container.
- 10. A peritoneal dialysate, containing 0.01 to 5 w/v% of taurine, 25 to 45 mEq/L of sodium lactate, 80 to 150 mEq/L of sodium ion, 0 to 3 mEq/L of potassium ion, 0.5 to 5 mEq/L of calcium ion, 0.1 to 2.0 mEq/L of magnesium ion, 80 to 110 mEq/L of chloride ion, and 0 to 4 w/v% of glucose and having a pH of 6.0 to 7.5 upon use.
- 30 11. The peritoneal dialysate according to claim 10, containing taurine in an amount of 0.01 to 3.5 w/v%.
 - 12. The peritoneal dialysate according to claim 10, containing a taurine compound in an amount of 0.01 to 1.5 w/v%.
 - 13. A peritoneal dialysate, containing 0.01 to 5 w/v% of

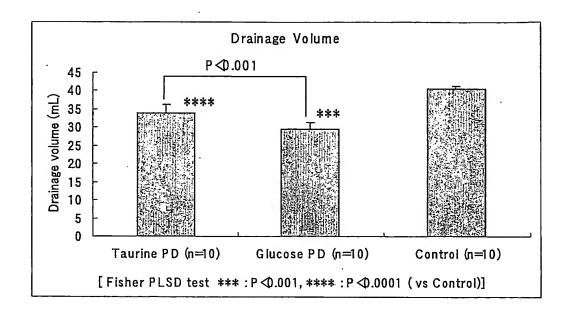
taurine, 25 to 45 mEq/L of sodium lactate, 80 to 150 mEq/L of sodium ion, 0 to 3 mEq/L of potassium ion, 0.5 to 5 mEq/L of calcium ion, 0.1 to 2.0 mEq/L of magnesium ion, and 80 to 110 mEq/L of chloride ion and having a pH of 6.0 to 7.5.

- 14. The peritoneal dialysate according to claim 13, containing taurine in an amount of 0.1 to 3.5 w/v%.
- 15. The peritoneal dialysate according to claim 13, containing a taurine compound in an amount of 0.5 to 1.5 w/v%.

5

1/1

Fig. 1



A. CLASSIFICATION OF SUBJECT MATTER
1PC 7 A61K31/195 A61K45/00 A61M1/28

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7-A61K-A61M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

	ta, EPO-Internal, PAJ, MEDLINE, BI		•
C. DOCUMI	ENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the	relevant passages	Relevant to claim No.
X	JOERRES, A. ET AL: "In vitro biocompatibility evaluation of bicarbonate-buffered amino acid for peritoneal dialysis" NEPHROLOGY, DIALYSIS, TRANSPLAN (1997), 12(3), 543-549, 1997, XP002249771 abstract discussion table 1	solution	1-14
X	EP 0 347 714 A (FRESENIUS AG) 27 December 1989 (1989-12-27) page 3; example 1 page 5, line 5 - line 10 claims 1-15	-/	1-14
X Furth	er documents are listed in the continuation of box C.	X Patent family members are listed	In annex.
° Special cat	egories of cited documents:		
"E" earlier difiling di "L" documer which i citation "O" docume other m	nt which may throw doubts on priority claim(s) or s cited to establish the publication date of another or other special reason (as specified) nt referring to an oral disclosure, use, exhibition or	 "T" later document published after the interest or priority date and not in conflict with cited to understand the principle or the invention "X" document of particular relevance; the considered novel or cannot be considered novel or cannot involve an inventive step when the document of particular relevance; the considered to involve an inventive and in the considered to involve an inventive step when the document is combined with one or moments, such combination being obvious in the art. "&" document member of the same patent in the art. 	the application but cory underlying the laimed invention be considered to current is taken alone laimed invention ventive step when the re other such docurs to a person skilled
	ictual completion of the international search	Date of mailing of the international sea	
31	July 2003	12/08/2003	
Name and m	ailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Markopoulos, E	



Int pplication No PCT/JP 03/06453

	PC1/JP 03/06453
Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
SULIMAN M E ET AL: "Total, free, and protein-bound sulphur amino acids in uraemic patients." NEPHROLOGY, DIALYSIS, TRANSPLANTATION, (1997 NOV) 12 (11) 2332-8., XP002249772 table 2 page 2335, column 2, paragraph 2 page 2337, column 1, paragraph 3 - paragraph 4	1-14
BRUNO M. ET AL: "Use of amino acids in peritoneal dialysis solutions." PERITONEAL DIALYSIS INTERNATIONAL, (2000) 20/SUPPL. 2 (S166-S171)., XP009014851 page S166, column 2, paragraph 4 page S168, column 2 -page S169, column 1 page S167, column 2, paragraph 6 page S167, column 1	1-14
US 6 380 163 B1 (FAICT DIRK ET AL) 30 April 2002 (2002-04-30) column 13; claims 1-34	1-14
	protein-bound sulphur amino acids in uraemic patients." NEPHROLOGY, DIALYSIS, TRANSPLANTATION, (1997 NOV) 12 (11) 2332-8., XP002249772 table 2 page 2335, column 2, paragraph 2 page 2337, column 1, paragraph 3 - paragraph 4 BRUNO M. ET AL: "Use of amino acids in peritoneal dialysis solutions." PERITONEAL DIALYSIS INTERNATIONAL, (2000) 20/SUPPL. 2 (S166-S171)., XP009014851 page S166, column 2, paragraph 4 page S168, column 2 -page S169, column 1 page S167, column 2, paragraph 6 page S167, column 1 US 6 380 163 B1 (FAICT DIRK ET AL) 30 April 2002 (2002-04-30)

INTERN/ NAL SEARCH REPORT Information on patent family members

Ir Application No
PCT/JP 03/06453

 				101/01	03/00433
Patent document dted in search report		Publication date		Patent family member(s)	Publication date
EP 0347714	A	27-12-1989	DE AU AU EP JP	3821043 A1 615553 B2 3663689 A 0347714 A2 2053723 A	28-12-1989 03-10-1991 04-01-1990 27-12-1989 22-02-1990
US 6380163	B1	30-04-2002	AT AT AU COE DEE DE D	168010 T 220328 T 200866 T 683863 B2 5848594 A 2129991 A1 69319583 D1 69330189 D1 69330189 T2 69332106 D1 69332106 T2 626857 T3 827748 T3 827748 T3 827749 T3 0626857 A1 0827748 A2 0827749 A2 2119161 T3 2180002 T3 2157523 T3 7504351 T 50379 A1 89264 A1 9414468 A1 2001056062 A1	15-07-1998 15-07-2002 15-05-2001 27-11-1997 19-07-1994 07-07-1994 13-08-1998 01-04-1999 07-06-2001 23-08-2001 14-08-2002 27-02-2003 19-04-1999 21-10-2002 28-05-2001 07-12-1994 11-03-1998 01-02-2003 16-08-2001 18-05-1995 20-07-1998 18-06-2002 07-07-1994 27-12-2001